

Crease, Perforate, Cut – ALL IN ONE



## Electric Creasing Machine Operation Manual

Thanks for using Multi-functional creasing machine RCC-E. The machine is with smart structure, strong enough for long term usage. It is suitable for name card, greeting card, hardcover, color page and photo creasing, stamp, invoice, ticket perforating and slitting function. It is the best choice for office, printing shop, digital copy and photo shop.

## Specification:

Max Feeding Size: 480mm

Standard Equip: Two Paper feed-in modules, two creasing modules, one perforating module and one slitting module

Feeding Speed: Around 10m/min

Material Weight: From 70gsm to 450gsm

Machine Weight: 13kgs

Packing Weight: 15kgs

Packing Size: 555\*235\*365mm

## Advantages:

1. Adding Emergence Button confirm to international standard
2. Longer feed-in table
3. With collecting table
4. Better quality motor with lower noise
5. Stronger machine structure with thicker steel materials
6. Using magnetic guiding sticks for feeding, more convenient and saving time
7. Grace machine appearance
8. Sharp blade for material up to 450gsm
9. Confirm to CE standard
10. Comes with all tools machine needs, there is no more you need to purchase.

## Packing

Please check the product once you open the carton, standard packing list for one unit:

1. Machine: one unit
2. Operation manual: one pc
3. Power line: one pc
4. Tool: one bag

## Operation:

1. Take out machine from carton
2. Install the collecting table using tool from tool bag
3. Put the magnetic guiding sticks on the feed in table
4. Plug in the plug, the power is on
5. Put the material in the feed in table, adjust guiding sticks to the right position
6. Adjust the feed-in, creasing, perforating, slitting modules according to your needs
7. Press start button to feed in materials
8. When finishing work, please turn off the power

## Notice:

1. According to your need to choose different creasing, perforating, slitting blades, using tool to adjust to the right position. Make sure the blade is in the middle of the bottom wheel.
2. Adjust the right and left magnetic guiding stick according to paper size.
3. Put the paper between the magnetic guiding sticks. Turn on the power to start work.
4. Make sure to adjust the pressure of feed-in wheels to the right degree. And the pressure of two sides' feed-in wheels should be mostly the same. Otherwise the material will not feed in directly, may cause jam.
5. If the creasing, perforating or slitting is not so good, please adjust the blade pressure by the screw above the blade.
6. It is easy to change different blades: using tool to release the screw of the blade, take off the blade to change to another kind of blade as you wanted, fasten the screw, and adjust the pressure. Then it is ok to work.

## Trouble shooting:

1. No power: please check if the electricity line is plug in, fuse is burned out not, plug connect is released or not.
2. Open the power, the motor is not working, please check if there is something blocked the motor, or prefer to 1.
3. Paper guiding wheel is not working, please check if there is something blocks the wheel or if the belt is released to the belt is broken, or if the pressure is too heavy.
4. Creasing paper is not good; please check if the creasing blade is in the middle of the bottom wheel, pressure is too high or too low. For thicker paper, please adjust the pressure lower.
5. Creasing deflection: check if adjusted the magnetic guiding sticks to the right position, if feed-in wheel pressure is too high.
6. If there is no work please turn off the power.

## Warranty

One year of free electric parts replacement once machine has problem from machine arrives at your country time on.